

## **Section 2, Amendment to Specification:**

Please correct page 9, line 8 of the Specification by deleting reference to element “72” which is not shown in the drawings, and replace it with the phrase “not shown”. The marked-up paragraph is as follows, with the deletion of - - 72 - - being shown in bold with strike-through, and the inserted phrase - - , not shown, - - being shown in bold and underlined:

“Fig. 4 illustrates the same arrangement of clamps as shown in Fig. 3; however, Fig. 4 shows the one clamp securing a piece of square tubing T as opposed to a piece of pipe. For securing a workpiece having a shape other than one with a circular cross section, a v-shaped filler 70 may be used to provide a flat engaging surface thereby increasing the surface area that is placed in contact with the clamp. A wearing plate ~~72~~, **, not shown,** may also be installed to optimize the contact surface.

**End of Section 2, Amendment to Specification.**